

# RECTANGULAR FRAME POOL SETUP INSTRUCTION SHEET

## SITE PREPARATION

### WARNING - VERY IMPORTANT!

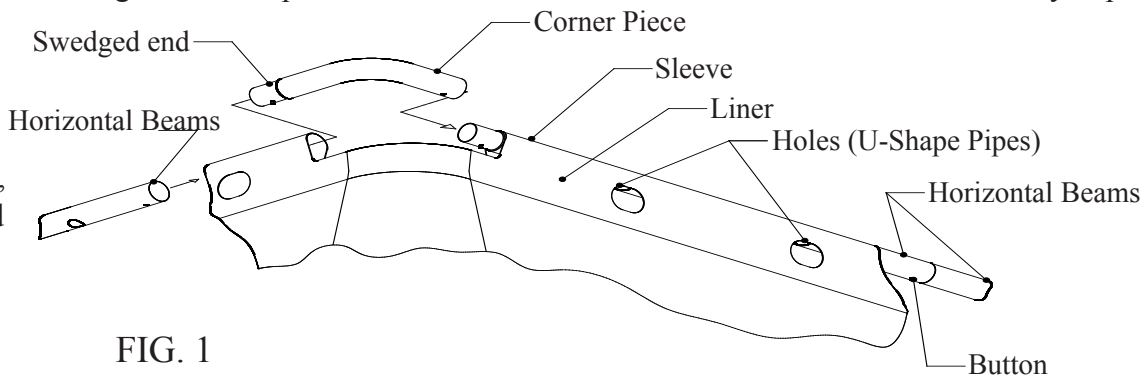
- SITE MUST BE LEVEL. **FAILURE TO DO SO MAY CAUSE POOL TO COLLAPSE.**
- The pool must be assembled on a smooth and level site of firm soil that is free of stones, gravel, sticks, black-top or other oil base compounds. Do not install pool on a wooden deck or any type of wooden surface.
- **FAILURE TO FOLLOW THE INSTRUCTIONS BELOW WILL CAUSE POOL TO COLLAPSE AND WILL VOID THE WARRANTY!**

1. Select a level area, and completely remove all debris, twigs, stones, etc. DO NOT select an area under overhead electrical lines, trees or within 15 feet of a house, building, etc. The area should also be at least 10 feet away, and no more than 21 feet away, from a 110 volt AC outlet, protected by a Ground Fault Circuit Interrupter.
2. Contact your local utilities, checking that no underground cables, telephone lines, gas lines, etc. run beneath the area you have selected.

## POOL INSTALLATION

**WARNING:** DO NOT overfill the pool and / or allow people to lay over or push down on the pool support frame – **POOL WALL WILL COLLAPSE!** DRAIN the pool to the proper level after a heavy rain.  
**TIP:** It will be much easier to install your pool if you unfold it and let it lay in direct sunlight for about 2 hours prior to installation. This will help to insure a wrinkle-free fit because the pool material will be more pliable allowing it to form into shape during installation.

1. Carefully unfold the Quick Set® pool and inspect seams for manufacturing defects. With the sleeve rim on the top side, lay out the pool in the area selected, making sure the pool bottom is both flat and rectangular-shaped. Position the power filter mounting area of the pool wall so that it is 10 to 21 feet from the electrical outlet you plan to use for the pool pump. Pull out the rectangular flaps of wall material from the base of the pool, (along each end and on each side).



2. Locate the four metal (Corner Pieces) of pipe Fig.

FIG. 1

1, insert a (O-Shape Spring) in the smaller swedged end of each, refer to Fig. 2 for (O-Shape Spring installation) and then place one at every corner of the pool. Now locate the (Horizontal Beams), insert a (O-Shape Spring) in each smaller swedged end of these see Fig. 2. The (Horizontal Beams) for the pools ends are (the shorter ones) and (the longer ones) for the long sides. Place half of the short ones on either (short end of the pool) and half of the long ones along each (long side of the pool), these along with the (Corner Pieces)

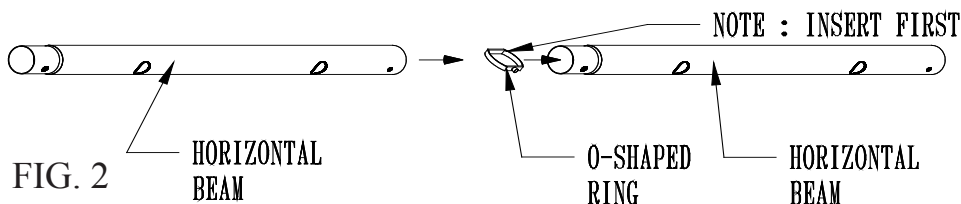
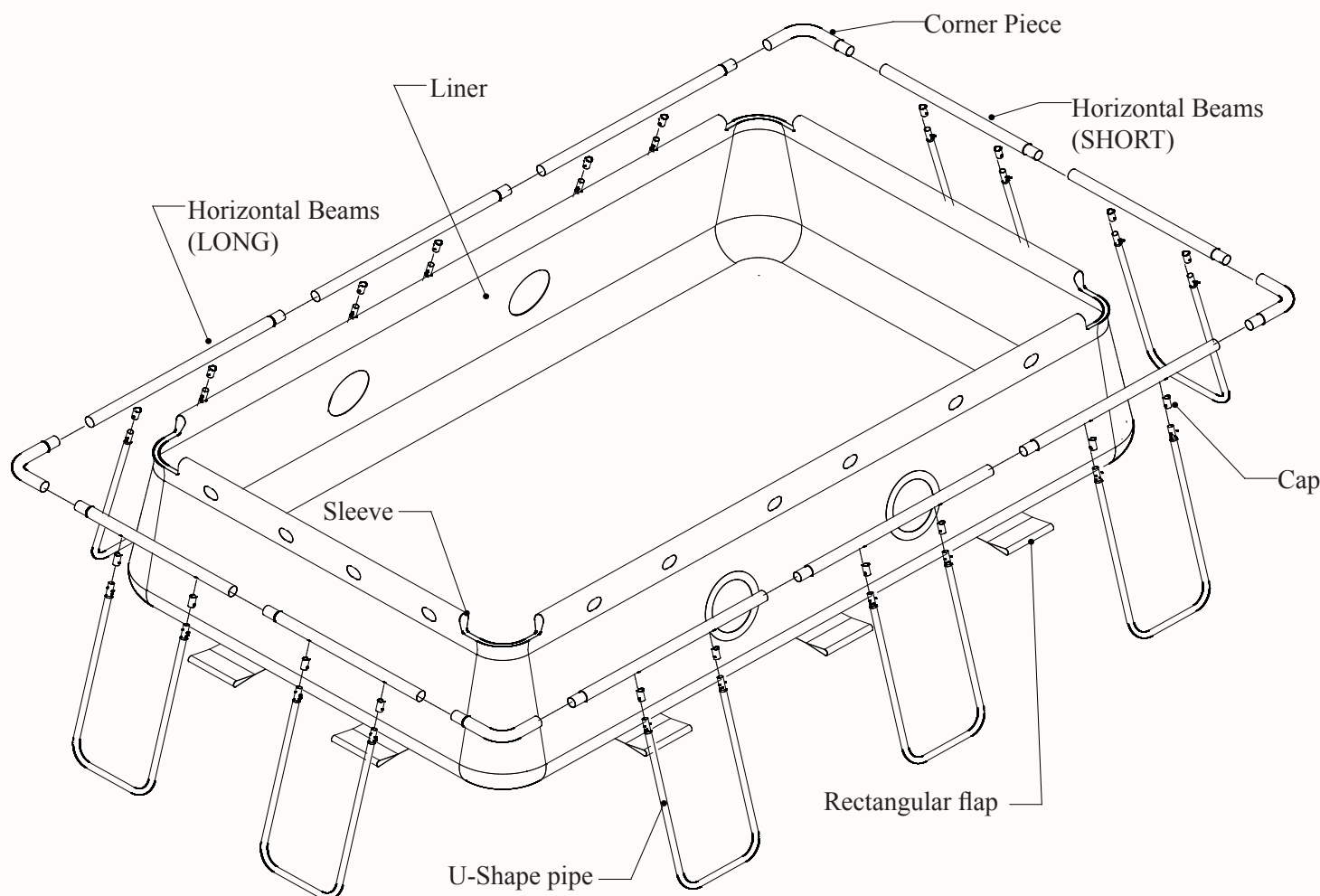


FIG. 2

make up the support frame of the pool. Begin by sliding the (Horizontal Beams) into the sleeve (**making certain you work in a clockwise direction around the pool with all swedged parts pointing clockwise**) see Fig. 1 and refer to the "View of All Frame Assembly Parts" shown on page 2.

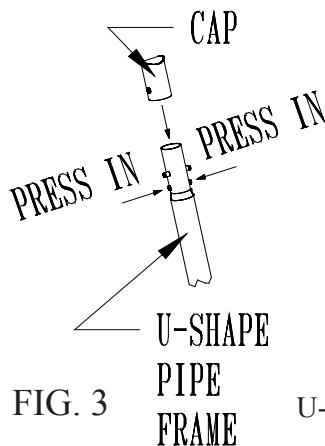
Connect the (Horizontal Beams) together pushing the button in as you insert one beam into the other beams end. Look through the locking hole in the beam as you join them, slightly rotate the beams until the button aligns with the hole and pops up, locking that beams end into the other beams end. Repeat this procedure for the remaining (Horizontal Beams) making certain the holes in the beams align with the openings in the pool sleeve Fig. 1 these holes are used for the U-Shape Pipe (end) and (side) supports. Next install the corner pieces (**again working in a clockwise direction with swedged ends pointing clockwise**), the button and hole in the corner piece should be facing down along with the button and hole on both the joining (Horizontal Beams), slide them together depressing the button down and rotate the beam assembly until the button pops in, repeat this procedure for all corners, on the last corner it might be necessary to lift the final joining connection at an angle to allow the pipes to fit into each other slowly lowering the ends flat again then sliding them together until the button locks in, now double check all (Horizontal Beam) and (Corner Piece) connections at this time.



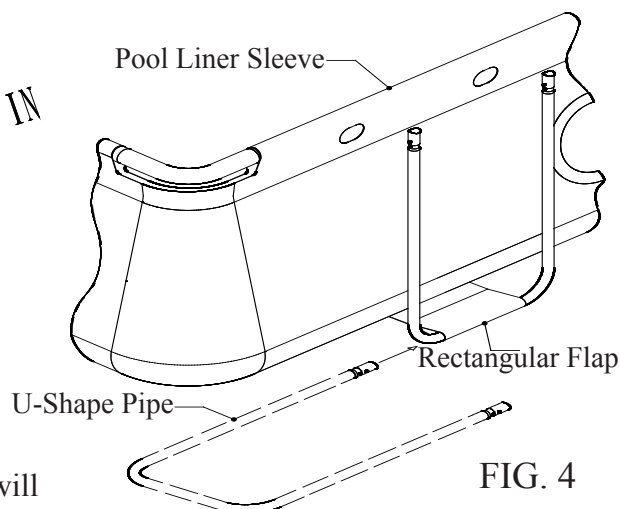
VIEW OF ALL FRAME ASSEMBLY PARTS  
SHOWN OUTSIDE OF SLEEVE

Should you encounter any problems, contact the Parts Department  
at (800) 813-0206 between 8:00 a.m. and 5:00 p.m. Mon. thru Fri. Eastern Standard time

- Now locate the (U-Shape) pipe frames. Each end of the (U-Shape) pipe will have a cap to be installed on it. Locate the pipe caps and install those, push the buttons in as you insert the cap onto the pipes end Fig. 3. Look through the holes in the cap as you install it and slightly rotate the cap until the buttons align with the holes and pop up, locking the cap onto the pipes end. Now place a (U-Shape) pipe at each of the rectangular flaps along the base of the pool.



- Now insert the (U-Shape) pipe sections through the end of each rectangular flap at the bottom of the pool Fig. 4. **Note: The ladder should be assembled prior to raising the wall to allow helpers easy access in and out, ladder assembly instructions are with the ladder.** Next, one or two other persons will have to support the horizontal beam raising the pool wall from inside the pool as another person inserts the (U-Shape) pipe supports Fig. 5. Insert the capped ends of the (U-Shape) pipe into the holes in the horizontal beam assembly by depressing the lower set of buttons Fig. 5 pushing the cap end entirely into the horizontal beam until it stops. Make sure all the (U-Shape) pipes are inserted fully and check that all connected sections are still securely fastened. Repeat this step for the **OPPOSITE SIDE**, then install the U-Shape frame supports at both **ENDS** of the pool.



- Make sure the drain fitting is plugged securely and the cap is in place. Start filling the pool with water. After about 1-inch of water is on the bottom, stop filling and smooth wrinkles out of the bottom of the pool. Pull the wall outward at the base all around the bottom of the pool from the outside or push outward from inside the pool removing all wrinkles so that it fills evenly and flat.

- NOTE: IF MORE THAN 1-2 INCHES OF WATER COLLECTS ON ANY ONE SIDE BEFORE THE POOL STARTS FILLING IN THE CENTER, THE POOL IS NOT LEVEL ENOUGH, AND MUST BE CORRECTED, SEE "SITE PREPARATION", PAGE 1. NOTE: THE WEIGHT OF THE WATER WILL PREVENT ANY ADJUSTMENT AFTER THIS POINT.**

- Following the instructions under "Power Filter Installation" in the "Swimming Pool Filter System" owner's manual, begin installing your power filter unit according to its manual.
- Now, once this is done, continue filling the pool to the recommended level. When filling is complete refer back to the "Swimming Pool Filter System" owner's manual, and continue from Step "D" on through the rest of the installation.

